	NSLS TECHNICAL NOTE BROOKHAVEN NATIONAL LABORATORY	NUMBER
		526
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BPM Calibration and Stability		

This tech note outlines the characteristics of the RF receivers used to monitor beam position in the NSLS storage rings. It describes the method used to calibrate the receivers. The calibration accuracy, drift over time, and limiting factors are also specified.

It was originally presented at the October 6<sup>th</sup>, 2004 NSLS Studies Meeting.

# BPM CALIBRATION PROCEDURE

Presented by J. Rothman 10/06/04

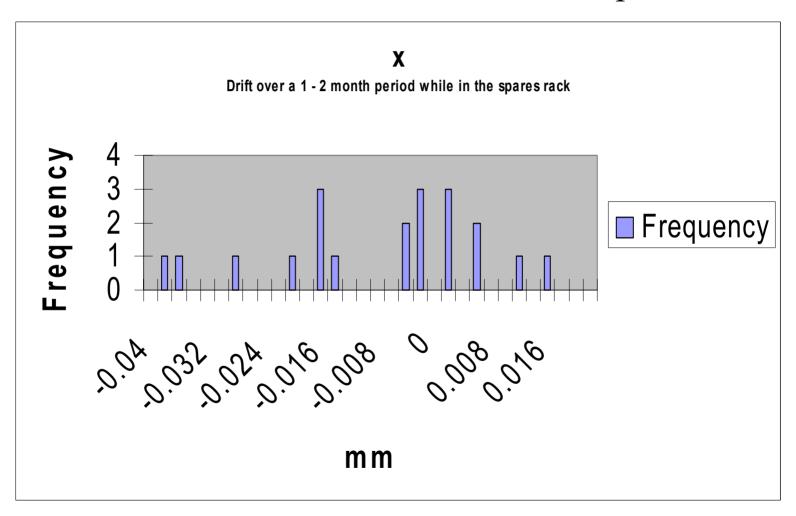
- How are the receivers calibrated?
- What is the calibration accuracy?
- What is the drift over time?
- What limits the accuracy?
- How are we dealing with receivers that fail?

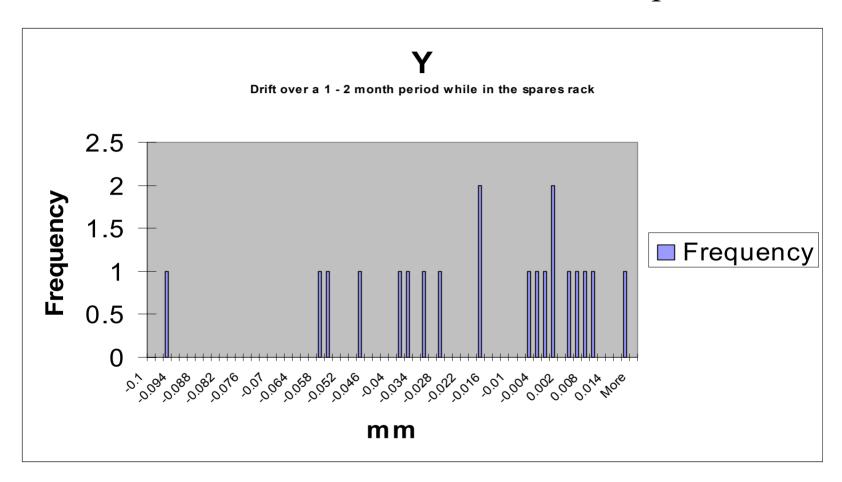
## Receiver Calibration

- Inject equal amplitude signals into the receiver. Adjust the zero
- Simulate 3.8mm offset in the vertical and 3.2mm offset in the horizontal by inserting 3dB attenuators. Adjust the scale factors

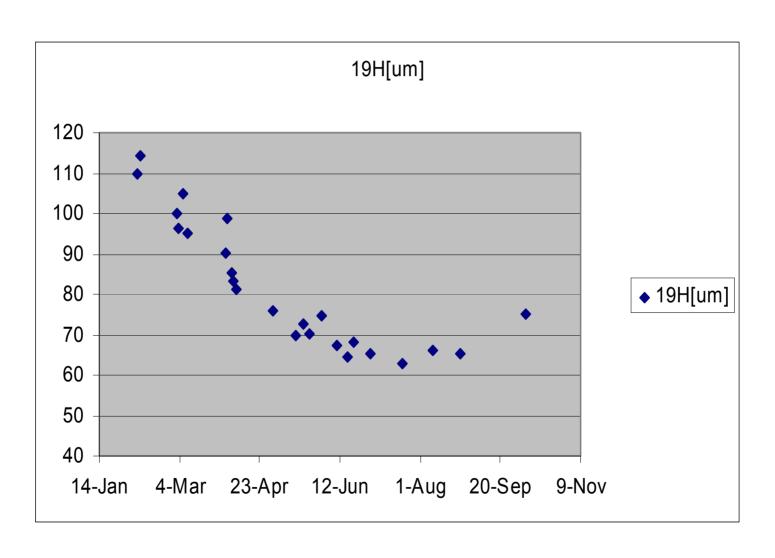
# Calibration Accuracy

- $0 \text{mm} \pm 15 \mu \text{m}$  repeatability
- -3.8mm  $\pm 20$  $\mu$ m repeatability
- ± 10µm over 40dB change in beam current
- Systematic scale factor error 2% due to attenuation (3.062dB) All receivers affected in the same way
- Attenuator temperature coefficient 200ppm

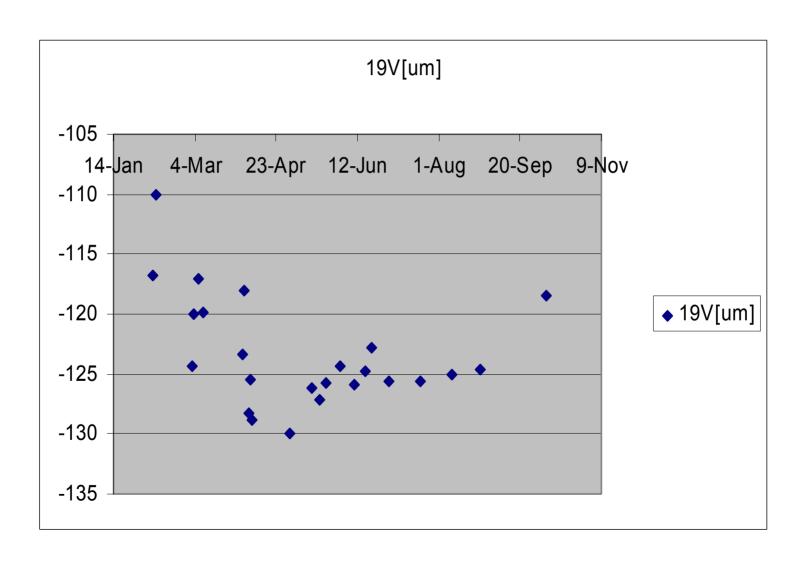




Receiver driven by a single button from the ring split 4 ways



Receiver driven by a single button from the ring split 4 ways



## Overall Measurement Drift with Time

- Vertical orbit can be corrected to the reference orbit with an RMS error of 30µm.
  This is consistent with the other long term drift measurements.
- Horizontal RMS error is larger due to pipe motion (75μm).

# **Accuracy Limits**

- Electrical center of buttons is unknown
- Damaged SMA connectors on the buttons
- Chamber motion ~200  $\mu m$  in horizontal w/coupling to the vertical in some locations ~20  $\mu m$
- Radiation damage to semiconductors
- Receiver + test splitter temperature coefficient causes ~50 μm variation Summer/Winter

# Damaged Receiver Replacement

- Disable receiver from feedback
- Replace receiver
- Remove offset from the reference orbit
- Enable receiver in feedback